

Right Mfg. Systems Inc.

124 South 1800 West Lindon, UT 84042 800-600-5669 801-796-8316 fax www.rightmfgsys.com

7SL Quick Reference Guide

All steps must be followed before loading:

- 1. Trailer must be level. To do this Extend all jacks **firmly** on ground.
- 2. Lift load cell bolts.
- 3. Remove Transportation Bolts.
- 4. Remove spacers from transportation bolts.
- 5. Lower all weight on to load cells.
- 6. Bin must be free of all obstructions for Load cells to work correctly.
- 7. Max blow in pressure is **5-8 psi**.
- 8. Start motor.
- 9. Open gate.
- 10.Use Start/Stop switch to operate discharge auger. (Located in box in back of machine.)
- 11. To Transport reverse steps 5-1. (Weight must not be on load cells for transportation of Silo. The load cells will be damaged with minimal weight.) **Absolutely no residual cement in bin**.
- 12. Auger tends to be noisy until product is in the auger. Cement product will always center the auger. When the auger is empty it will make noise.